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CONTRACTORS'
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ASSOCIATION, INC.
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3rd edition, 2005, 396
pages: The third
edition of the HVAC
Duct Construction

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Standards • Metal and Flexible is intended primarily for commercial and institutional duct construction. This American National Standard (ANSI/SMACNA 006-2006) contains tables and details for constructing ductwork for ½" to 10" wg positive and negative pressures. This edition improves upon the second edition with

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expanded pressure
class tables, separate
tables for TDC/TDF
construction and
expanded tables for ...

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The standard contains
tables and details for
constructing ductwork
for ½" to 10" wg
positive and negative
pressures. This edition
improves upon the

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second edition with expanded pressure class tables, separate tables for TDC/TDF construction and expanded tables for round duct construction including 6" wg positive and negative pressure and sizes up to 96".

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smacna.madcad.com**

1. SMACNA-HVAC Duct

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Metal and Flexible,
Standard 2005,
Third Edition 2005.

DUCT SIZE DUCT
GAUGE JOINT LENGTH
WIDE SIDE
CONNECTOR NARROW
SIDE CONNECTOR 0 -
12" 26 59" FLAT SLIP
T-6 24 GA FLAT DRIVE
T-1 24 GA 13 - 18" 26
59" STANDING SLIP
T-11 26 GA FLAT DRIVE
T-1 24 GA 19 - 30" 26
56" T.D.C. T-25a T.D.C.
T-25a 31 - 42" 24 56"
T.D.C.

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and talent by spending
more cash, yet when?

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-- ... IAPMO Uniform
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Mechanical Code (UMC)
NFPA 90A & 90B. HVAC-
DCS 3rd Edition 2005
Physical Duct
Specimen Testing
Finite Element Analysis
(FEA) Modeling
ANSI/SMACNA HVAC-
DCS Chapter 11

ANSI/SMACNA 006-2006 HVAC Duct Construction Standards

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Construction Standards
-Metal and Flexible 1st

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Edition 1985,
HVAC-Duct
Construction Standard
- Metal and Flexible
2nd Edition 1995, and
the current SMACNA
duct construction
standard HVAC Duct
Construction Standards
- Metal and Flexible 3rd
Edition 2005. The
research also led to the
development of the
SMACNA HVAC Air Duct
Leakage Test Manual
1st Edition 1985 and
the Leakage Class,

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followed by the
SMACNA HVAC Air Duct
Leakage Test Manual
2nd Edition 2012.

**HVAC Duct Air
Leakage 9-12-19 -
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News "Round Industrial
Duct Construction
Standards," 3rd
edition, now available .
The revised "Round
Industrial Duct
Construction
Standards," 3rd
edition, 2013, an

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American National Standard, ANSI/SMACNA 005-2013, is now available. SMACNA members will receive an email shortly with instructions on how to receive their gratis copy. More

Technical Resources - SMACNA

The rectangular duct construction standards provide the following options for

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constructing ducts: a) those unreinforced and joined by flat type connections only, b) those joined by flat type joint connectors backed by a qualified reinforcement, c) those joined by an upright connector that meets reinforcement requirements alone or in conjunction with an incorporated reinforcement, and d) in sizes over 48" (1.2 m) width, those using

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tie rods that permit the use of smaller reinforcements.

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11.4 PROCEDURE FOR
RATING DUCT
CONSTRUCTION
METHODS RELATIVE TO
THE SMACNA
CONSTRUCTION
TABLES; 11.5 NOTES
ON SPECIMEN
TESTING; 11.6 SOUND

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AND VIBRATION;
SMACNA DUCT
PERFORMANCE TEST
STANDARD NO.
DPTS-2005; Table 'A'
Minimum Threshold
Velocities at Various
Internal Static
Pressures; Table 'B'
Relative Vibration of
Various Ducts

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Located in
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headquarters outside Washington, D.C., the Sheet Metal and Air Conditioning Contractors' National Association (SMACNA), an international association of union contractors, has 1,834 members in 103 chapters throughout the United States, Canada, Australia and Brazil.

**SMACNA - Sheet
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Contractors ...

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HVAC Duct

Construction Standards

- Metal & Flexible The

third edition of the

HVAC Duct

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û Metal and Flexible is

intended primarily for

commercial and

institutional duct

construction. The

standard contains

tables and details for

constructing ductwork

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for 10 to 100 wg
positive and negative
pressures.

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Construction Standards
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commercial and
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construction. This
American National

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Standard
(ANSI/SMACNA
006-2006) contains
tables and details for
constructing ductwork
for ½" to 10" wg
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pressures. This edition
improves upon the
second edition with
expanded pressure
class tables ...

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and Flexible**

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By conducting Joint Performance Testing as described in Chapter 11 of the SMACNA HVAC Duct Construction Standards, 3rd ed., 2005, it was found that in some tests, the Ward Angles (E, H and J) permitted a more liberal interpretation of the SMACNA Tables. These tests results are shown as follows:

SMACNA Table
Variation permitted per

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certified test.

**59146 - New Ward
Txt. - Duct**

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pressures.

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**SMACNA Standards -
Standards N-Z -
Standards**

All fittings are
fabricated with
stiffening beads on
duct sizes 19" wide
and larger which have
more than 10 square
feet of unbraced panel.
Fittings shall be

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beaded unless duct will have an insulation covering or an acoustical liner. This requirement is applicable to 20 gauge or less in thickness and 3" W.G. or less.

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